EDELBROCK CAT-BACK EXHAUST SYSTEM for 1993-1995 Chevrolet / GMC Trucks 2WD & 4WD 350 V8, With Single Stock Exhaust System Catalog #5652

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time or e-mail us at **edelbrock@edelbrock.com**. Please fill out and mail your warranty card.

Application: Designed for 1993-1995 Chevrolet/GMC trucks, 2 & 4WD 350 V8 engine. **NOTE:** Split exhaust systems on four-wheel drive vehicles may require removal or relocation of spare tire.

Suggested Tools for Installation:

- ❑ 3/8" rachet set and 15mm sockets
- ❑ Jackstands
- ❑ Oxy/Acetylene torch or equivalent (for removal of old system)
- ❑ 9/16" wrench
- ❑ Liquid penetrant

Disassembly

1. Raise vehicle and support with the proper jackstands, leaving the rear suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts, bolts and rubber hangers.
4. Remove all nuts, bolts, and hangers from the rear of the catalytic converter to the tailpipes.
5. Remove the old exhaust system from the rear working forward towards the catalytic converter. Use an Oxy/Acetylene torch to heat the junctions of the old pipes to ease removal.

Assembly

1. Place the 3" U-clamp on the outlet end of the intermediate pipe, push the hanger into the stock rubber hanger in the truck, and bolt the pipe to the catalytic flange.
2. Slip the muffler into the intermediate pipe and support it.
3. Attach the overaxle pipe using the two gaskets and four 1-1/4" x 3/8" bolts, nuts and lock washers.
4. Place the muffler hanger supplied on the back side of the pipe flange and use the 1-1/2" x 3/8" bolt to attach it to the middle hole through the flanges. Push it through the stock rubber hanger and put the 1/2" locknut on it. The hanger has two holes in it to accommodate your height preference; start with the bottom hole. Snug the hanger to the flanges, keeping in mind that when you have the pipes all hung, you may have to adjust height. The hanger should be perpendicular to the muffler and the muffler level to the chassis.
5. Attach tailpipes to the axle pipe using the two 2-1/2" U-clamps. Hang the left and right pipes on the universal hangers. Hold the pipes in position and align the hanger strap with a slotted hole in the side of the frame rail behind the shock absorber. Select the hole in the strap that gives the best clearance, then bolt to frame. Use the large washer (supplied) to bolt the strap to the frame. Use whichever hole of the strap gives you the best alignment.
6. Install tailpipe tips using supplied 2-1/2" band clamps. Tips can be adjusted to accommodate most any rear bumper or roll pan.
7. The factory-installed bumper may vary as much as 3/4" in height. You may want to adjust your bumper for optimum appearance. We suggest a minimum of 7/8" clearance from the tailpipes to the bumper.
8. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
9. Start engine, check for leaks and correct, if any is found.

WARNING: Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

©2007 Edelbrock Corporation
Brochure #63-0386

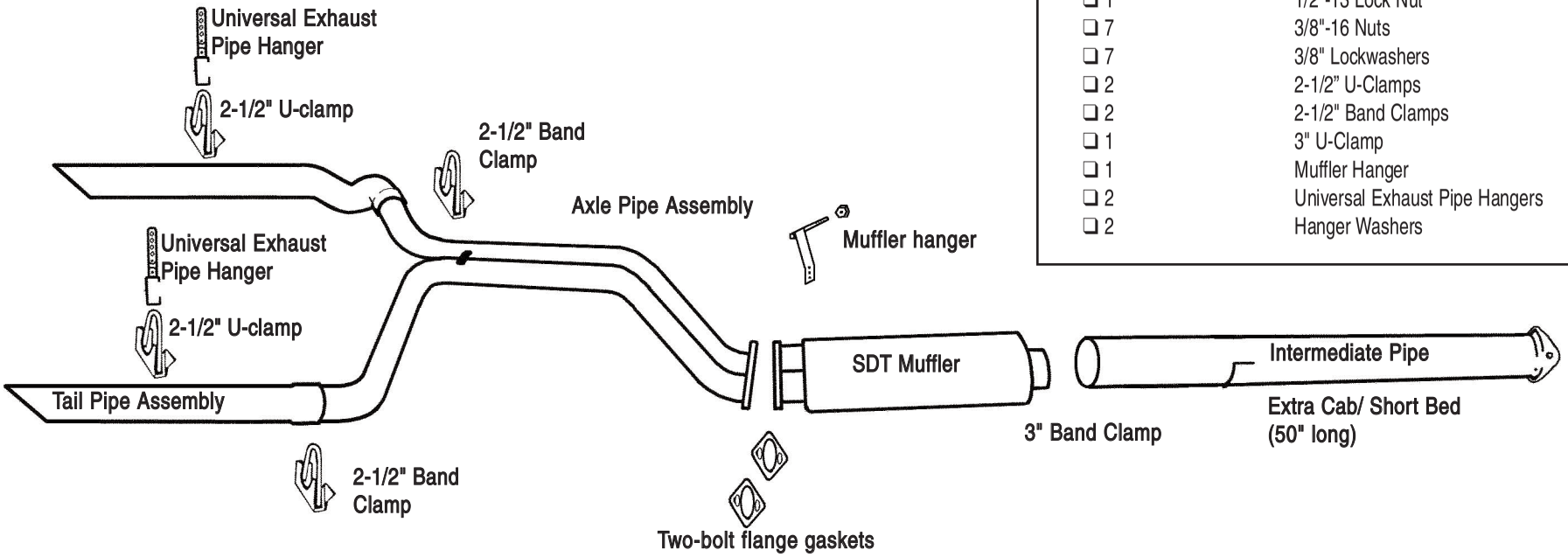
Catalog #5652
Rev. 11/07 - AJ/mc

WARNING: Support your vehicle with proper jacstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

WARNING: These Cat-back Systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.

Kit Contents – Cat-back Exhaust system

Qty.	Part #	Description
❑ 1	25-55764	SDT Muffler
❑ 1	25-3016	Intermediate Pipe
❑ 1	25-5582	Tailpipe Tips
❑ 1	25-3012	Axle Pipe Assembly
❑ 1	25-1013	Right Side Tail Pipe Assembly
❑ 1	25-1012	Left Side Tail Pipe Assembly
❑ 2	33-5400	2-1/2" Two-Bolt Gaskets
❑ 6		3/8"-16 x 1-1/4" Bolts
❑ 1		3/8"-16 x 1-1/2" Bolt
❑ 1		1/2"-13 Lock Nut
❑ 7		3/8"-16 Nuts
❑ 7		3/8" Lockwashers
❑ 2		2-1/2" U-Clamps
❑ 2		2-1/2" Band Clamps
❑ 1		3" U-Clamp
❑ 1		Muffler Hanger
❑ 2		Universal Exhaust Pipe Hangers
❑ 2		Hanger Washers



©2007 Edelbrock Corporation